

Optional Devices

B3 manual back tack device



Suitable for: CZ6003

Function:

Usually, the bar tacking process is needed after single needle overlock on the sleeves of under wear, etc. But with this device, the thread chain will be sewn into the fabric at the beginning of sewing. Thus, bar tacking process is saved.

K1/C automatic thread chain cutter/venturi device (horizontal type)



Suitable for: CZ6500, CZ610

Function:

Controlled by compressed air, it sucks the thread chain and cuts them, and collects the dust.

This package saves your time, and gives you a clean working environment!

MT22 automatic tape & thread cutter



Suitable for: CZ6003, CZ6120/6125, CZ6020/6025

Function:

You can cut the tape and thread chain quickly and neatly at your desired point in sewing process for enhancement of the productivity.

K2/C automatic thread chain cutter (vertical type) / venturi device



Suitable for: CZ6003, CZ6120/6125, CZ6020/6025

Function:

Controlled by compressed air, it sucks the thread chain and cuts them, and collects the dust. This package saves your time, and gives you a clean working environment!

Yamato

CZ SERIES

Economy Type Overlock / Safety Stitch Machine

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Numbering of Model

CZ6125-Y6DF



① Symbol of series

② Class No. : 60 = Overlock, 65 = Safety Stitch

③ Sub model

④ Needle distance: 0=Single Needle, X = 2mm, Y = 2.4mm, A = 3.2mm, C = 5mm

⑤ Overedge seam width: 4 = 4mm, 5 = 5mm, 6 = 6mm, 7=7mm, 8 = 8mm

⑥ Feeding mode: D = Differential feed

⑦ Type of upper knife: F = Flat knife

Submodels / Specifications

Model	Code	Icon	Symbol	1	2	3	4	5	6	7	8	9	10	11	12
CZ6000	504		DCX27	1	3	-	4	1-4						6	6500
CZ6003	504		DCX27	1	3	-	4	1-4						6	6500
CZ6016	504		DCX27	1	3	-	2	0.6-2						4	6500
CZ6016-60	504		DCX27	1	3	-	3	0.6-2						5	6500
CZ6020	514		DCX27	2	4	2	4	1-4						6	6500
CZ6025	514		DCX27	2	4	2	4	1-4						6	6500
CZ6120	514		DCX27	2	4	2.4	5,6,7,8	1-4						6	6000
CZ6125	514		DCX27	2	4	2.4	5,6,7,8	1-4						6	6000
CZ6500	504,401		DCX27	2	5	3.2	4	1-4						6	6500
CZ6520	514,401		DCX27	3	6	3.2+2.4	5,6	1-4 (2-5)						6	6500
CZ6525	514,401		DCX27	3	6	3.2+2.4	5,6	1-4 (2-5)						5.5	6500

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Yamato CZ, designed and manufactured under cutting-edge technology, supports your good quality garment manufacturing for today and future.



CZ6000 1 needle 3 thread overlock machine for blind hemming operation



Features:
With exclusive sewing parts and blind hemming guide, it dedicates soft & beautiful stitches to you.

Application:

- T-shirt, Polo-shirt etc.
- Light to medium weight material

CZ6003 1 needle 3 thread overlock machine for general seaming



Features:
Applicable to the single needle overlock procedure on all kinds of knitted and woven garments.

Application:

- All kinds of knitted and woven material
- Light to medium weight material

CZ6016 1 needle 3 thread overlock machine for rolled hemming



Features:
You can easily change the overlock width among 2mm, 3mm by changing the stitch plate tongue and presserfoot tongue (the conversion between 2mm and 3mm only need to change the stitch plate tongue) without sacrificing finished quality.

Application:

- Knitted, woven, napkin, scarves, handkerchief, etc.
- Extra light to light weight material

CZ6016-60 1 needle 3 thread overlock machine for rolled hemming



Features:
Rubber-coated feed dogs prevent your material from damaging. So, it is especially suitable for fine material such as silk stocking, pantyhose.

Application:

- Silk stocking, knitted, pajamas etc.
- Extra light to lightweight material

CZ6020/6025 CZ6120/6125 2 needle 4 thread overlock machine for general seaming / attaching reinforcing tape



Features:
The change of overlock width from 5mm to 8mm can be adjusted by any operator! Also, it can be widely used in any thick/thin knitted outer/inner wear. (CZ6120/CZ6125)

Remarks:
The presser foot of CZ6020/6120 has flat pressing surface.
The presser foot of CZ6025/6125 has passage for tape on pressing surface.

Application:

- All kinds of knitted and woven material
- CZ6020/6025: light to medium weight material
- CZ6120/6125: light to heavy weight material

CZ6500 2 needle 5 thread safety stitch machine



Features:
For general safety stitch operation

Application:

- All kinds of knitted and woven material
- Light to medium weight material

CZ6520/6525 3 needle 6 thread multi-purpose safety stitch machine



Features:
It can make various seam style of below illustrated without changing any part!

Remark:
The presserfoot of CZ6520 has flat pressing surface.
The presserfoot of CZ6525 has passage for tape on pressing surface.

Application:

- All kinds of knitted and woven material
- Light to medium weight material



Prevent oil leakage

Oil stain is one of the biggest headaches for all manufacturers. Using Yamato CZ series, no oil stain, no worry any more!

oil stain

ⓐ

ⓑ

Yamato solution

①

②

no oil stain,

no worry!

Pic ① pump collecting extra oil mechanism (patent pending)

CZ Series adopts the same needle bar mechanism and special seal, which are used in AZ Series, Japan made high-end overlock machine. Thus, the risk of oil leakage around needle bar area is minimized. (no need to worry about the finish shown in Pic. ⓐ)

Pic ② sealed needle bar mechanism

The mixture of lint and dust causes not only needle bar abrasion, but also oil stain (Pic. ⓑ). Yamato's sealed needle bar mechanism solves above problems, enhancing thoroughly the quality of your finished garment!

Low noise/little vibration, durable machine!

Precise reasonable design, high quality parts ensure CZ series for quick acceleration, low noise and little vibration. Thus, the fatigue of operators is minimized. And instable operation and injuries are consumedly decreased. Moreover, low noise/little vibration proves less abrasion of the machine, which means longer running life.

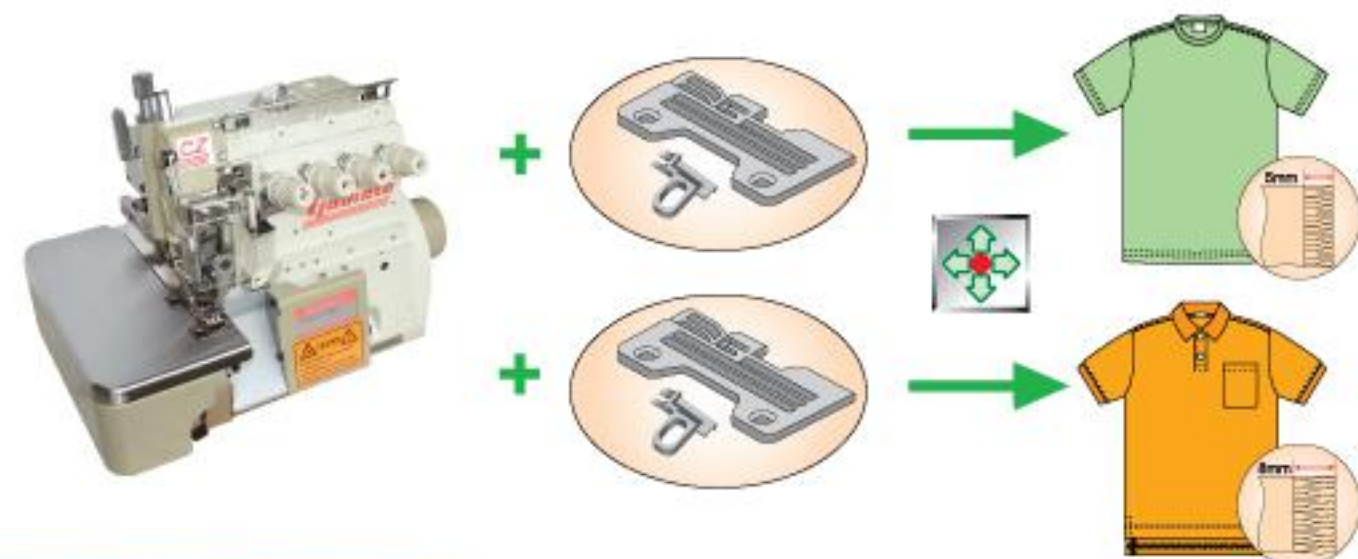


Yamato suggests: change oil filter regularly can last machine running life equipped with " Oil Filter "

No oil stain, no worry !

Multi-purpose machine

Epoch-making CZ6120/6125, enables any operator to easily change the seam width from 5mm to 8mm by changing only stitch plate and presser foot tongue. Meanwhile, it ensures uniform quality!

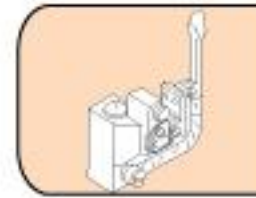


Perfect seaming & stitching



Adjustment of stitch length and differential ratio is very simple & easy.

Adjustment of stitch length is done by a push button system.
Adjustment of differential ratio is done by lever.
Respond quickly to the change of material and order.



HR Device

HR device effectively prevents the temperature of needle tip from getting too high. Thus the problems of needle breakage, skipping stitch, needle hole are successfully prevented, especially when synthetic thread and/or synthetic fabric used.



Achieving perfect seaming & stitching.

You can get tight seam without excessive thread tension.

